Chapter 1

Introduction

1.1 A Brief History of Image Sensors' Development

The history of image processing technology in electronics dates from the invention of television system in 1927. From this time, the image processing technology has been studied and developed mainly in terms of television broadcasting technology, such as NTSC or PAL.

In recent years, the development of image processing technology seems to have come at a dramatic turning point, for the development of high definition television (HDTV) or the popularization of "multi-media." For example, in the applications for HDTV, the drastical increase of the quantity of image information makes various difficulties for the real-time image processing technology. In case of the applications for "multi-media," the importance of image signals has coming up, and the forms of the usage of image signals are not only single direction broadcasting such as televisions, but also the bi-directional communications such as television conference systems. The recent image broadcasting systems, such as VOD (Video on Demand) also need the one-to-many broadcasting and the information quality adaptivity for the needs of users. The needs of digital image processing systems have also increased since these development of image processing systems has been based on the development and the popularization of computers and their digital signal processing technologies. On an image capturing devices, the solid-state imagers have been invented in 1970s, which employ the CCD (charge coupled device) as a signal transformer. The recent development of VLSI technologies enables us to fabricate not only photodetectors and signal transfer circuits, but also a simple image processing circuits in one image sensor chip, so called "computational sensors." An integration of image processing systems on image sensor has a ability to decrease the quantity of image information coming outside the image sensor chip, which can also overcome the bottleneck of the channel capacity between image sensors and image processing systems.

1.2 Previous Works on "Computational Sensors"

The conventional image processing systems have separated image sensor and image processor connected by the signal channel. Seen in the previous section, the channel capacity is one of the most important problems in image processing systems by the increase of the quantity of image information. One solution for this problem is the integration of image sensor and some of signal processing systems in one chip, which was enabled by the highly developed VLSI technologies. Such image sensors which have the functions of more than simply capturing images are called "smart sensor," or "computational sensor." Most of the recent studies on computational sensors are made in an approach of integrating the functions of pre-processing for images in sensor chips.

In this section, some of previous studies on computational sensors are summerized.

1.2.1 Early vision problem

The pre-processings for images, such as noise reduction, edge detection and so on, are called "early vision problem," which have the following characteristics:

- useful as pre-processing for images.
- can be processed parallelly.



Figure 1.1: Model of "silicon retina." (From [3])

• can be easily mathematically modeled.

These are the reasons why the early vision problems are often studied as the computational sensors. One of the most previous studies in computational sensors are the approach of modeling the structure of retina of creatures [1, 2, 3, 4], The function of early vision processing in these image sensors are implemented by the network of resistors as shown in Figure 1.1, which are called "silicon retina."



Figure 1.2: Models of one-dimensional resistor network.

Figure 1.2 shows a simple model of the resistor network. Assuming that the potential of the node i is V_i , the current injected to node i is I_i and the resistance between two nodes is R in Figure 1.2(a), the following equation is derived from the Kirchhoff's law.

$$2V_i - V_{i+1} - V_{i-1} = 2RI_i \tag{1.1}$$

Since this equation is equivalent to the discreted Laplacian ∇^2 , the following differential equation is derived for the whole area.

$$\nabla^2 V = RI \tag{1.2}$$

Assuming that V_i gives the intensity of a pixel, the distribution of I_i gives the edgedetected images.

On the other hand, the following equation is derived for the resistor network in Figure 1.2(b).

$$2V_i - V_{i+1} - V_{i-1} = RG(E_i - V_i)$$
(1.3)

This equation is equivalent to the discrete equation of the following Helmholtz's equation, the V gives the smoothed images of the image given by the distribution of E_i .

$$\nabla^2 V + GRV = GRE \tag{1.4}$$

The network of non-linear resistors is expected to implement the more useful functions[5, 6]. For example, the network of "resistive fuse," which is the resistor that opens for the preset voltages shown in Figure 1.3, can implement the image smoothing with maintaining the contrast at the edge of images[7] as shown in Figure 1.4.

1.2.2 Range finding

One of the most simple methodologies for range finding is "Light-Stripe" method, which is a kind of triangle method using the angle of rotated mirror and the output of image sensor as shown in Figure 1.5. Some computational sensor for range finding



Fig. 6. (a) Schematic diagram of a 20 by 20 pixel surface interpolation and smoothing chip. A rectangular mesh of resisitive fuse elements (shown as rectangles) provides the smoothing and segmentation ability of the network. The data are given as battery values d_{ij} (eq. 6) and the conductance G depends on the variance σ^2 of the additive Gaussian noise assumed to corrupt the data. If no data are available, G = 0. The output is the voltage f_{ij} at each node (compare Fig. 4a). Parasitic capacitances (not shown) provide the dynamics. The steady-state of the circuit corresponds to one of the local minima of the non-convex variational functional of eq. (6). (b) Measured I - V relation for different settings of the resistive fuse. The I - V curve can be continuously varied from the hyperbolic tangent of Mead's saturating resistor (HRES) to that of an analog fuse. The I - V curve of a binary fuse is also indicated (dashed line). For a voltage of less than $V_T = \sqrt{\alpha}$ across this two-terminal device, the circuit acts as a resistor with fixed conductance. Above V_T , the current is either abruptly set to zero (binary fuse) or smoothly goes to zero (analog fuse). Independent voltage control lines allow real-time changes of both the slope (over four orders of magnitude) as well as V_T (over one order of magnitude). From Harris.³⁷

Figure 1.3: The characteristics of "resistive fuse." (From [7])



Figure 1.4: Examples of edge enhancement and smoothing using the networks of various resistive elements.(From [7]) (a)original image with noise, (b)output of the network of HRES, (c)output of the network of "resistive fuse."



Fig. 1. Traditional light-stripe range imaging.

Figure 1.5: "Light-Stripe" method for range finding. (From [8])



Fig. 4. Basic sensing element block diagram.

Figure 1.6: Pixel circuit for fast range finding computational sensor. (From [8])

are reported. For example, a range finding computational sensor whose pixels are shown in Figure 1.6 is reported, and its range finding system can archive the error less than 0.1% with very fast finding speed[8].

1.2.3 Movie compression

On-chip image compression is adequate for the reduction of the traffic in the channel between the image sensor and the image processing systems, especially in case of the increased quantity of image signals, such as HDTV. Since the algorithms for movie compression needs very high ability of computing, few studies on on-chip movie compression are previously reported. One of the reported studies on on-chip movie compression is the movie-compression sensor by taking the differences between one pixel and its neighbor pixels for the block of $3 \times 3[9]$. An computational sensor for movie compression by taking inter-frame difference is also reported[10].

1.2.4 Circuit technologies

Many of the computational sensors employ analog signal processing circuits, not digital signal processing circuits. The advantages of analog signal processing circuits are follows.

- can implement operation by the physical law using simple circuit elements, for example, add by the Kirchhoff's current law using resistor network.
- can solve equations as a equilibrium of the system about in the time of RC time constant($\sim \mu s$).

Analog signal processing circuits also have disadvantages as follows.

- its accuracy depends on the distribution of fabrication process.
- very sensitive for noise.
- has a difficulty on design system.
- has a difficulty on employing memory elements.

By the reasons above, some studies on computational sensors employing digital signal processing circuits has been reported[11, 12, 26].

1.2.5 Fabrication technologies

Since the solid-state imager has the photo detectors on a focal plain, the fill factor, which is the ratio of the photo detectors' area to the pixels' area, is expected to be kept as high as possible to obtain a high light sensitivity. Computational sensors has an essential problem of low fill factor, because each pixel has both photo detectors and signal processing circuits.

In recent years, the stacked device structure, which is called "three dimensional IC," can have been fabricated by the development of SOI (Silicon On Insulator) technologies. For example, a computational sensor which has 25 photo detectors on top layer, A/D converters for each pixel on middle layer, and signal processing circuits on bottom layer, as shown in Figure 1.7 has been reported.

It is also studied to fabricate three-dimensional structure by pasting bulk chips, and using copper terminal for inter connections between layers[13].



Fig.4 Schematic cross section of the 3-D structure

Figure 1.7: Cross-sectional view of computational sensor with three dimensional structure.(From [11])

1.3 Outline of This Thesis

Seen in the previous sections, the channel capacity between image sensors and image processing systems will become one of the most important problems in near future, while few studies on on-chip image compression are reported. The increase of power consumption and the bottleneck of operation speed of signal outport will also be the important problems in the mega-pixels image sensors.

In this thesis, the studies on a image sensor employing a tree structure for image signals, which has a kind of data compression, that is efficient both power reduction and high speed operation.

Chapter 2 describes the power reduction methodologies for VLSI circuits including image sensors with the probabilistic models of power consumption.

Chapter 3 describes a kind of image encoding method using tree structure to treat image signals. The analytical model of this method also has been described.

In Chapter 4, the applications of the method using tree structure for image signals for some adaptivities of image sensors, such as spatial adaptivity and intensional adaptivity. The applications for movie compression sensor has been described in this chapter. Chapter 5 describes the two difference implementations of tree-structured image sensor using CMOS technologies, which can archive high speed and low power operation. The implementation of decoder of 1:4 tree code are also discussed. The functions and the circuits of pixel for on-sensor image processing are also discussed in this chapter. The idea of ultra-low power image sensor which uses the energy of light is also described.

Chapter 6 describes the evaluations for tree-structured image sensors. The evaluation of the prototype system using FPGAs and full-custom design of tree-structured image sensors are described. The evaluation of designed full-custom tree-structured image sensors are also discussed in this chapter.

The summary and the conclusion are discussed in Chapter 7.